

20

DART AEROSPACE LTD			Work Order:	20771																																																		
Description: Bearpaw Kit (13" x 24")			Part Number:	K10006																																																		
Dwg: D2672 Rev. B1			Qty:	4 Kits																																																		
Ref: K10006 Rev. C; DSK086-2 Rev. A			Page 1 of 1																																																			
Step	Location	Procedure	By	Date	Qty																																																	
1	DC	Issue Traveler Note: (1) K10006 Kit consists of Qty (2) D2672F Dwg not required	HF	04.04.28	4																																																	
2	DC	Photocopy bluefile: K10006 D206-559-023 D350-578-021 and create labels per PPP K10006 CHG004 (Bag Bluefiles separately)	HF	04.04.30	4																																																	
3	GA	Cut 2 blanks per (1) K10006 Kit Cut blank: 13.25" x 24.25" x 1.00" thick (+0.030/-0.000) per DSK086-2 Material: Black UHMW 1" (MUHMWB10)	14 E64 Batch: 14-716	CD	04/04/29 4																																																	
4	MV	Inspect material for defects or damage prior to machining	CD	04/04/29	4																																																	
5	MV	Machine as per Folio and Dwg D2672 Identify as D2672F	CD	04/05/024																																																		
6	QC2	Inspect parts as they come off the CNC machine	CD	04/05/024																																																		
7	MV	Deburr	CD	04/05/024																																																		
8	QC8 & 5	Second inspection	18	04-05-03	4																																																	
9	KP	Pick: Packing Kit (Note: D2672F is on the BOM as material from step 3) <table border="1"> <thead> <tr> <th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr> </thead> <tbody> <tr> <td>6</td><td>D2182B050</td><td>Rubber Cushion</td><td>B20434</td></tr> <tr> <td>12</td><td>D2274</td><td>Radius Block</td><td>B20655</td></tr> <tr> <td>6</td><td>D2438</td><td>Clamp</td><td>B203B7</td></tr> <tr> <td>12</td><td>D2529</td><td>Washer</td><td>B20388</td></tr> <tr> <td>2</td><td>D2672F</td><td>Bearpaw</td><td>B20771</td></tr> <tr> <td>6</td><td>D2732-050</td><td>Rubber Cushion</td><td>B20433</td></tr> <tr> <td>12</td><td>AN4-15A</td><td>Bolt</td><td>m14544</td></tr> <tr> <td>12</td><td>AN4-17A</td><td>Bolt</td><td>m14311</td></tr> <tr> <td>24</td><td>AN960JD416</td><td>Washer</td><td>m4312</td></tr> <tr> <td>12</td><td>MS21042L4</td><td>Nut (or -4)</td><td>m14149</td></tr> <tr> <td>1</td><td colspan="3">Paperwork package from Step 2</td><td></td><td></td></tr> </tbody> </table>	Qty	Part Number	Description	Batch	6	D2182B050	Rubber Cushion	B20434	12	D2274	Radius Block	B20655	6	D2438	Clamp	B203B7	12	D2529	Washer	B20388	2	D2672F	Bearpaw	B20771	6	D2732-050	Rubber Cushion	B20433	12	AN4-15A	Bolt	m14544	12	AN4-17A	Bolt	m14311	24	AN960JD416	Washer	m4312	12	MS21042L4	Nut (or -4)	m14149	1	Paperwork package from Step 2						
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10	QC4	Inspect Kit for 100% Completeness on the W/O	19	04/05/03	4																																																	
11	PK	Identify and pack for shipping as per PPP K10006	SB	04/05/03	4																																																	
12	AC	Cost / part 166.23	Rev D	04/05/03	4																																																	
13	DC	Close W/O/62.71 Inspect Level 21	JAC	04/05/04	4																																																	

Rev	Date	Change	Revised By	Approved
A	99.12.17	K10006 created for Bearpaw Kit	EC	
B	00.06.30	Relaced D2639 by D2981-0200-1600 (MPP 2072)	EC	
C	01.03.19	CHG002 (MPP 2117)	EC	
D	03.05.30	Reformat; Incorporated D2672F	KJ/RF	
E	04.02.17	Tolerance added to Step 3	KJ/JLM	HF

BB 04-05-0428

RELEASED
04.02.2021

Work Order:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Manuf / Design Mgr	Approval QC Inspector

NCR		WORK ORDER NON-CONFORMANCE							
DATE	STEP	Description of NC Section A	Corrective Action Section B			Sign & Date	Verification Section C	Approval Design Mgr	Approval QC Inspector

PAR#: _____ Fault Category: _____ DQA: _____ Date: _____

NOTE: Date & initial all entries
H:\Admin-QA\ISO\forms\w\oncB.doc

QA: N/C Closed: _____ Date: _____

DART AEROSPACE LTD	Work Order:	20771
Description: Bearpaw	Part Number:	D2672
Inspection Dwg: D2672	Rev: B1	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	<u>CD</u>	Audited by:	<u>EC</u>	Prototype Approval:	N/A
Date:	01/04/13	Date:	09.04.13	Date:	

Rev	Date	Change	Revised by	Approved
A	03.09.22	New Issue P/Io K10006	KJ/RF	

RELEASER

44 04.01.15

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Apr 27, 2004
03:08 pm

Work Order No	:	0020771	Department Code:	
Project Name	:	*K10006	Burden Flags	: NNNNNNNN
Project For	:	WK420	WO Status	: Open
Work Order Type	:	Main	Invoice State	: Not Invoiced
Main WO Number	:		Invoice Date	:
House Part Number	:	*K10006	Invoice Number	:
Description	:	Bearpaw Kit 13" x 24"		
Manufactured	:	Yes	Invoice Amount	: 0.00
Amount Req'd	:	4		
Amount Done	:	0	Order Entry No	:
Start Date	:	04-27-04	OE Value	: 0.00
Est Finish Date	:	05-11-04		
Act Finish Date	:		Est Margin	: 0.000%
Drawings Reqd	:	No	Actual Margin	: 0.000%
Ok for Approval	:			
Approval Rec'd	:		\$0 Posted to Finished Goods	

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	: 0.00	0.00	0.00	0.00	0.00
Engineering Hours	: 0.00	0.00	0.00		
Engineering Cost	: 0.00	0.00	0.00	0.00	0.00
Production Hours	: 0.00	0.00	0.00		
Production Cost	: 0.00	0.00	0.00	0.00	0.00
Packaging Hours	: 0.00	0.00	0.00		
Packaging Cost	: 0.00	0.00	0.00	0.00	0.00
OverHead Hours	: 0.00	0.00	0.00		
OverHead Cost	: 0.00	0.00	0.00	0.00	0.00
CNC Hours	: 0.00	0.00	0.00		
CNC	: 0.00	0.00	0.00	0.00	0.00
Misc. Hours	: 0.00	0.00	0.00		
Misc.	: 0.00	0.00	0.00	0.00	0.00
<hr/>					
Burden	: 0.00	0.00	0.00		
<hr/>					
Total Cost	: 0.00	0.00	0.00		
Margin	: 0.000	0.000			
Selling Cost	: 0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	: 0.00	0.00
Profits/ (Loss)	: 0.00	0.00